

## Claims

What is claimed is:

1        1.    A method of constructing a wall unit using a molding  
2        technique, comprising:

3                operationally attaching a plurality of panels in an  
4        upright manner;

5                arranging at least one layer of discrete veneer  
6        components adjacent one of said plurality of panels;

7                filling said volume with a binding material; and

8                subsequent to curing of the binding material,  
9        removing said panels.

1        2.    The method of constructing a wall unit of claim 1,  
2        further including the step of placing shim material  
      between the discrete veneer components.

1        3.    The method of constructing a wall unit of claim 1,  
2        further including the step of providing for at least one  
3        chaseway prior to the step of filling with the binding  
4        material.

1        4.    The method of constructing a wall unit of claim 1,  
2        further including the step of removably attaching shaped

1 structures to at least one of said side panels or said end  
2 panels in order to form an indentation in at least one  
3 surface.

1 5. The method of constructing a wall unit of  
2 claim 4, including the step of aligning said shaped  
3 structures to form interlocking members of adjacent wall  
4 units.

1 6. The method of constructing a wall unit of claim 1,  
2 including the step of forming an indentation to prepare a  
3 seamless joint.

1 7. The method of constructing a wall unit of claim 1,  
2 including the step of adding a coloring agent to the  
3 binding material.

1 8. The method of constructing a wall unit of claim 1,  
2 including the step of texturing the binding material.

1 9. The method of constructing a wall unit of claim 1,  
2 further including the step of applying an exterior coating  
3 to the wall unit.

1        10. The method of constructing a wall unit of claim 9,  
2        wherein the exterior coating is a weatherproofing  
3        material.

1        11. The method of constructing a wall unit of claim 9,  
2        wherein the exterior coating is a graffiti-resistant  
3        material.

1        12. The method of constructing a wall unit of claim 1,  
2        further including the step of forming a void to produce an  
3        integral base prior to the step of filling the volume.

1        13. The method of constructing a wall unit of claim 1,  
2        further including the step of adding reinforcing rods into  
3        the form before the step of filling the volume.

1        14. The method of constructing a wall unit of claim 1,  
2        further including the step of installing a form liner  
3        prior to arranging the layers of discrete veneer  
4        components.

1        15. A wall unit form comprising:

2            a first surface;

3            a second surface operatively attached to said first  
4 surface; and

5            end surfaces operatively attached to said first and  
6 second surfaces thereby forming an upright form and  
7 opposing sides.

1        16. The wall unit form of claim 15, wherein at least one  
2 of the first surface, the second surface, and the end  
3 surfaces, is characterized by a nonrectangular aspect.

1        17. The wall unit form of claim 15, wherein at least one  
2 of the first surface, the second surface, and the end  
3 surfaces, is characterized by curvilinear edges.

1        18. The wall unit form of claim 15, further including  
2            said  
3 second and said end surfaces being hingedly attached to  
4 said first surface.

1        19. The wall unit form of claim 15, further including a

2 volume which will produce an integral footing when filled.

1 20. The wall unit form of claim 15, further including a  
2 pocket structure operatively attached to at least one of  
3 said surfaces.

1 21. The wall unit form of claim 19, further including an  
2 integral-footing-producing volume having radiused corners.